



HD15M-8BNCF-XX
HD15 to 8×BNC Cable



DB62M-8DB9M-XX
DB62 to 8×DB9 Cable



DB25F-17RCAF-XX
DB25 to 17RCAA/V Cable



DB25F-5RCAF-XX
DB25 to 5RCAA/V Cable



DMS59M-2DVIF
DMS59M To DVIF*2



DMS59M-2HD15F
DMS59M To HD15F*2



SATA Power Cable



HD15M To 9PHSG Cable



Rj45 Jack Cable



Switch Power Cable



QD Connector Spring Cable



Power Wire Harness
Power Cable



Wire Harness



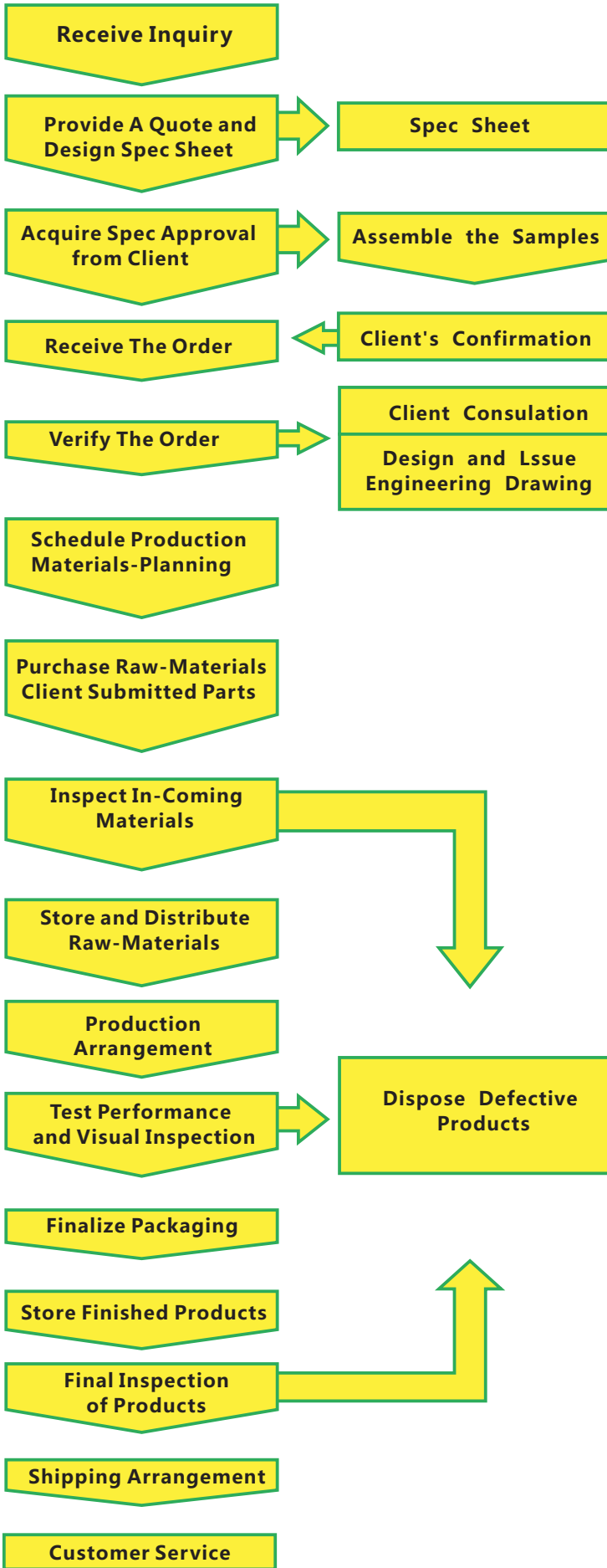
Wire Harness



SATA Power Cable



SATA Power Cable
With Latch



Operating Tool & Equipment
Gaugethread Stripping Machine, Steel Router

Preparation before operating

- 1) Clean working table & machine
- 2) Check the machine with the 20 pages
- 3) Switch on the power button, test machine with power same wire fully.
- 4) Adjust the measurement gauge of Barker as requested
- 5) Try to make for the first approval, then start production

Procedure

- 1) Put wire between rearward of Barker, wire end without fixed measurement gauge, step down footplate to process stripping finish.
- 2) Strip off 20mm at P1 end, and 20mm at P2 end

Notes & Repair remarks

- 1) Any wiring or repair work should be completed, otherwise etc. are not allowed.

Material UJ,2319 2K490 8C4A8B JACKET PVC DEEP BLUE/THT-BL-031-005 2448 10mm
Used THT PPL 3-0220R0505 5L23

Operating Tool & Equipment
wire core jacket stripping machine

Preparation before operating

- 1) Clean working table
- 2) Check the machine with the 20 pages
- 3) Switch on the Power Off machine, adjust measurement by professional
- 4) Adjust the gauge to be suitable, then start production

Procedure

- 1) Put the wire into the machine at front plate, step down footplate switch, then put out
- 2) If 8-core wire can be stripped off at one time, then stripping length is 1.5-2.0MM

Notes & Quality Requirements

- 1) Any wiring or repair work should be completed, otherwise etc. are not allowed.
- 2) Working table or the processed wires, can not be placed on the floor to avoid copper wire in waste

Material
Used

Operating Tool & Equipment
Jacket Stripping Machine, Iron-core Jacket Stripping Machine

Preparation before operating

- 1) Clean working table, machine & rod
- 2) Check the machine with the 20 pages
- 3) Switch on the Power Off machine, adjust measurement by professional
- 4) Adjust the gauge to be suitable, then start production

Procedure

- 1) Put the wire into the machine at front plate, step down footplate switch, then put out
- 2) If 8-core wire can be stripped off at one time, then stripping length is 1.5-2.0MM

Notes & Quality Requirements

- 1) Any wiring or repair work should be completed, otherwise etc. are not allowed.
- 2) Working table or the processed wires, can not be placed on the floor to avoid copper wire in waste

Material Substrate PE Material
Used Substrate PE Material

Operating Tool & Equipment
Temperature Tester (T7500), Wire Stripping Machine

Preparation before operating

- 1) Clean working table & machine, and make ground
- 2) Check any fault, distribution or connection for the Jacket Stripping Machine
- 3) Use test of NTC & CTR parts to test the machine, to confirm the test time is in normal

Procedure

- 1) Insert the plug directly to Power Tester in parallel when testing. While the start of plug must refer to the sequence of from T-1 to T-4 and check the plug
- 2) Separate T-1 & CTR parts, the T-1 parts should be inserted correctly, and put in a test point
- 3) If T-1000 showing on screen and green light on other screen, that it means the tested wire is OK in primary, T-1, T-2, T-3, T-4, and T-5 are OK, that is mean the tested wire is OK

Notes & Quality Requirements

- 1) When testing, hands can not touch the wire, for avoid getting an electric shock
- 2) When taking out tested wires, can't pull out it directly, instead press down carefully, then pull out connector, change to pull out the key select connector to use.
- 3) Any wiring or repair work should be completed, otherwise etc. are not allowed.

Material Precision 0K, 200V, 2000, 1000, 1000
Used Precision 0K, 200V, 2000, 1000, 1000

Operating Tool & Equipment
300mm long Paper

Preparation before operating

- 1) Clean working table
- 2) Prepare relative materials, and check if it should use, same as Day
- 3) Try to be confirmed, then proceeding

Procedure

- 1) Check if material come as packing bag, 1.00M
- 2) Put product into packing, and seal bottom
- 3) Put the packing with product into middle box, packing (see refer to Packing Bag)
- 4) Place the full middle box into cart, and seal it

Notes & Quality Requirements

- 1) Product Day, don't make product in not perfect, when to making back, broken packing can't be used
- 2) Any other goods not required can not be used and return

Material Packing, Carton, Adhesive Tape
Used